## (19) World Intellectual Property Organization

International Bureau





(43) International Publication Date 23 June 2005 (23.06.2005)

## (10) International Publication Number WO 2005/056675 A1

- C08L 33/08, (51) International Patent Classification7: 33/10, 33/12, 63/00, B32B 27/30, 27/38, H01L 21/44, 21/447, 21/52
- (21) International Application Number:

PCT/US2004/017749

- (22) International Filing Date:
- 2 June 2004 (02.06.2004)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

60/524.007

21 November 2003 (21.11.2003)

- (71) Applicant: LORD CORPORATION [US/US]; 111 Lord Drive, Cary, NC 27512-8012 (US).
- (72) Inventors: CANELAS, Dorian, A.; 10704 Suntree Court, Raleigh, NC 27617 (US). GHOSH, Kaylan; 1311 Climbing Rose Turn, Cary, NC 27511 (US). KYLES, Amanda, W.; 2850 Whitley Wilder Loop Road, Middlesex, NC 27557 (US). COLE, Edward, E.; 6220 Dixon Drive, Raleigh, NC 27609 (US).
- (74) Agent: DEARTH, Miles, B.; Lord Corporation, 111 Lord Drive, P.O Box 8012, Cary, NC 27512-8012 (US).

- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

## Declaration under Rule 4.17:

of inventorship (Rule 4.17(iv)) for US only

## Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: DUAL-STAGE WAFER APPLIED UNDERFILLS

(57) Abstract: A 100% non-volatile, one-part liquid underfill encapsulant is disclosed for application to the active side of a large wafer or integrated circuit chip. Upon coating, the encapsulant is converted to a liquefiable, tack-free solid by exposure to radiation, particularly in the UV, visible and infrared spectrum. The underfill-coated wafer exhibits outstanding shelf aging of months without advancement of cure. The large wafer can be singulated into smaller wafer sections and stored for months after which during solder reflow assembly, the wafer connects are fixed and the underfill liquefies, flows out to a fillet and transitions to a thermoset state on heat activated crosslinking.



